Product Name: Multi-Substrate Decal (MSD)

Structure

1. Slip sheet
2. Adhesive
3. Ink
4. Release Paper

Necessary Supplies

1. Rubber Squeegee
2. Solution of water and Butyl Cellosolve (15:1-10:1) (75°F - 95°F)
3. Clean wet cloth.
4. Clean dry cloth

Application Process

1. Remove protective sheet from transfer.
2. Soak the transfer in solution for 20 to 30 seconds and lightly wet the application area with clean water.
3. Place the transfer face down on the application area. It can be repositioned for several seconds as long as there is water between it and the part.
4. Use the rubber squeegee to press out the water and air bubbles through the release paper.
5. Slide the release paper from the part and clean any remaining glue from the surface of the transfer and the object with the wet cloth.
6. Use the dry cloth to absorb the moisture thoroughly.
7. Dry in a 60°C - 80°C oven for about 20 minutes or air dry overnight.

Heat Resistance

Recommended maximum temperature: 300°F.

Butyl cellosolve can be purchased at most Sherwin Williams commercial stores under the number R6K25.